



INDUSTRIAL REPORT

## Better Chemistry Removes Ferric and Can Help Reduce Sludge and Total Cost Significantly.

### Customer Goals

A poultry processing facility was relying heavily on ferric salts to manage their wastewater system. While ferric had been a staple in their program, its side effects were clear: more sludge, higher handling costs, and downstream operational inefficiencies. Together, we evaluated their site conditions and designed a tailored chemistry program that reduced sludge, cut overall chemical spend, and phased out ferric without sacrificing performance or reliability.

### Plan & Process

Equipment : Primary DAF, Coagulant Feed

Flow Rate : 1.2 – 1.4 MGD

To move away from the cost and sludge challenges of ferric-based treatment, we introduced a chitosan-based program. This approach delivered more efficient solids separation, which directly reduced sludge volumes and lowered hauling demands. By optimizing chemistry selection and reducing reliance on metal-based treatment, the facility achieved the performance they needed with a significant cut in overall chemical spend.

### Tidal Clear Solution vs. Incumbent

Our Chemistry	211.2 ppm
Coagulant : TideForce® 316	200 ppm
Flocculant : PF 852AH	11.2 ppm
Incumbent Chemistry	109 ppm
Ferric Chloride	99.7 ppm
Incumbent Flocculant	9.3 ppm

### Expected Results vs. Incumbent

**50%**  
Reduction  
in Chemistry  
Costs

**Zero**  
Metal Salts  
Total System  
Reduction

**\$624,000 → \$312,000**  
In Sludge Disposal Annually

Send us a water sample or schedule a site visit today!  
[TidalClear.com/get-started](https://tidalclear.com/get-started)

TideForce® reliably cleans more water with less chemistry - making it safer, more efficient, reducing wear on machinery, and minimizing risk for human handlers.

