



# 40% Sludge Reduction Results in **Cost Savings** of Over **\$850,000 Annually**

## Customer Goals

A large poultry processor in southeastern USA generated 23-27 loads of sludge per week, resulting in approximately \$1.3 Million in disposal costs annually. While the plant met discharge permit levels, it was running over capacity on load and flow. Our team was invited by a corporate Environmental Manager to help develop a sustainable treatment program that outperformed incumbent chemistry while producing less sludge.

## Plan & Process

Equipment : Primary DAF, EQ Tank  
Flow Rate : 1.5 MGD

- Reduced sludge produced in primary DAF by using organic biopolymer and removing metal PAC.
- Higher TSS removal resulted in lesser load to EQ tank and secondary DAF.
- Less TSS going to secondary DAF resulted in reduction of ferric needed.

## Recommended Solution

<b>Our Chemistry</b>	<b>50 ppm</b>
Coagulant : TideForce 316	50 ppm
<b>Incumbent Chemistry</b>	<b>150 ppm</b>
Polyaluminum Chloride	150 ppm

## Results vs. Incumbent

Reduced Sludge Disposal Costs  
**\$1.3M » \$650,000 Annually**

Chemical Costs  
**50% Reduction**

Coagulant Chemistry  
**66% Reduction**

Metal Salts Content (PAC & Ferric)  
**Total System Reduction**

Send us a water sample or schedule a site visit today!  
**TidalClear.com/get-started**

TideForce™ reliably cleans more water with less chemistry - making it safer, more efficient, reducing wear on machinery, and minimizing risk for human handlers.

